



# TECHNICAL DATA SHEET

Issue: 1-Jul-15

## W.B.E. 311 (mix 1:1 by volume) and TINT PACKS 060

This product is a water based self-priming epoxy coating with excellent adhesion, high resistance properties and a hard wearing tile-like surface.

### FEATURES & BENEFITS

- \* Overnight cure
- \* Easy to use two pack
- \* Excellent corrosion protection
- \* Very good adhesion
- \* Water Based

### PERFORMANCE GUIDE & COMPARISON\*

Product	Ease of Application	Preparation	Durability	Maintenance
311	Easy to apply	Low-Medium	High	Low

Characteristic	Typical Value
Colour	White, Light Grey and Tint Packs 060
Solids (vol. %)	Approximately 40%(varies with colour)
Gloss	Low sheen to Satin
Pack Sizes	White & Light Grey-Part A 5 Litres, Part B 5 Litres Tint Base - Part A 4.5 Litres, Part B 4.5 Litres, 060 Tinter 1Lt.
Abrasion Resistance	Very Good
Chemical Resistance	Very Good
Solvent Resistance	Very Good

\* Performance Guide & Comparison

Description	Evaluation and Meaning
Ease of Application	The level of effort and expenditure to apply the coating, combined with level of expertise. <i>High = very easy to apply; Medium = easy to apply; Low = presents challenges for inexperienced users.</i>
Preparation	The level of effort and expense for preparing the substrate for coating. <i>High = a high level of effort and expertise required for preparation; Medium = modest preparation required; Low = low to no preparation required.</i>
Durability	The expected performance under standard Australian conditions for weathering and temperature variation. <i>High = High level of durability under extreme conditions; Medium = meets or exceeds standard conditions; Low = meets standard conditions, but not expected to endure.</i>
Maintenance	The level of continued coating support, or re-coating to achieve the same level of performance. <i>High = a high level of effort and expenditure in cleaning, or re-coating the system; Medium = a modest level of effort and expenditure for cleaning to keep the coating looking good and performing well; Low = almost no effort to support the coating system after application.</i>



# TECHNICAL DATA SHEET

Issue: 1-Jul-15

## APPLICATION

Apply two coats by roller, squeegee or brush. Allow to dry between coats.

Spread-rate:

	Minimum	Maximum	Typical
Theoretical Spread Rate (m <sup>2</sup> /L)	4	10	6
Wet Film Thickness (µm)	200	100	125
Dry Film Thickness (µm)	80	40	50

Dry Times\*\*

Substrate Temperature	5 C	10 C	20 C	30 C
Surface Dry (hours)	16	10	8	4
Hard Dry (hours)	48	36	24	16
Recoat Time (hours)	48	24	16	12
Pot Life (minutes)	180	150	120	90

\*\* Drying times are generally related to air circulation, temperature, and film thickness. The figures given above are typical with good ventilation, typical film thickness and single coat application.

## SURFACE PREPARATION

It is recommended that surfaces are clean (free from any dirt, grease or other foreign matter) and dry.

## DIRECTIONS FOR USE

Thoroughly stir contents separately then add Part B to Part A while stirring. Check colour prior to application. Always mix full pack sizes. Check Part B expiry date before use. If thinning is required add 5% to 10% water.

## SAFETY

Keep away from heat and flame. No smoking. Provide adequate ventilation and wear protective clothing. Consult the Safety Data Sheet.

Failure to observe these precautions will void all warranties and guarantees for product performance. The manufacturer will take no responsibility for coatings, products, labour, corrective action, or compensation where there is evidence of a failure to abide by the manufacturer's directions.

## CLEAN UP

Wash immediately in water.

## DISCLAIMER

Do not apply this product if there is uncertainty about application or surface preparation. This Product Data Sheet is to be used as a guide only; it is NOT a specification.